

Venetian Plaster Texture 000D364

Description	Appliestion
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Golden Paintworks® Lifestyle Finishes™ Venetian Plaster Texture is a	 Apply at temperatures between 50° F & 90° F.
timeless, spray, roller or trowel applied coating for rich, multi-dimensional	Ready to use.
effects and dramatic depth of color. Burnish for a high-polish, marble-like	 Apply only to clean, dry, painted or primed surfaces.
appearance.	 Apply using very thin, sheer applications, particularly for the first coat,
	and use multiple coats. Applications thicker than 10 mil will likely crack.
Key Features	• May be tinted up to 10% by volume.
	Allow a minimum of 1 to 4 hours drying time between coats.
The look and feel of polished marble	Test your technique on a practice board before applying to walls.
Rich opaque color with multi-dimensional effects	• For indoor use.
Tints and mixes easily.	
 Easy to apply interior finish 	Not for use on floors.
 Many effects possible, based on application technique 	
Water clean up	Tools Needed: Flat edged, flexible trowel/spatula with rounded corners.
VOC Compliant	
	Coverage: Highly dependent on application technique and number of
Surface Preparation	layers. Approx. 100-300 sq.ft./gal
Remove all surface contamination by washing with an appropriate	Dry Time: @ 50% RH, 77° F: Touch 1 hour. Recoat 4 hours.
cleaner, rinse thoroughly and allow to dry. Existing peeled or checked	Cold weather & high humidity will slow down dry time.
paint should be scraped and sanded to a smooth, sound surface (See	Sold weather a high humany will slow down dry time.
warning below). Glossy surfaces should be sanded dull. Stains from	WADNING! Courses and irritation. Weak therewakly after handling
water, smoke, ink, pencil, grease, etc. should be sealed with the	WARNING! Causes eye irritation. Wash thoroughly after handling.
appropriate primer/sealer.	IF IN EYES: Rinse cautiously with water for several minutes. Remove
If existing paint is in good condition, priming is not needed. If a surface is	contact lenses, if present and easy to do. Continue rinsing. If eye
new, priming and painting with an eggshell or satin finish wall paint will	irritation persists: Get medical advice/attention. Inhalation of
provide the best, uniform surface for applying Venetian Plaster.	concentrated vapors (contains aqueous ammonia) can cause headache,
	nausea and irritation of the nose, throat and lungs. Provide adequate
WARNING! Removal of old paint by sanding, scraping or other means	ventilation.
may generate dust or fumes that contain lead. Exposure to lead dust or	Clean Up
fumes may cause brain damage or other adverse health effects,	Clean your skin and equipment immediately after use with soap and
especially in children or pregnant women. Controlling exposure to lead	
or other hazardous substances requires the use of proper protective	warm water. Consult with local authorities for methods of disposal.
equipment, such as properly fitted respirator (NIOSH approved) and-	
proper containment and cleanup. For more information, call the National	Storage
Lead Information Center at -LEAD (in US) or contact your local health	Store in a cool/dry location @ temperatures between 40° F & 90° F.
authority.	Do not allow material to freeze or be exposed to temperatures
	exceeding 120° F for extended periods.
Drywall	U
Fill cracks and holes with patching paste/spackle and sand smooth. Joint	Colors
compounds must be cured and sanded smooth. Remove all sanding	
· · · ·	000D364 White
dust.	Use 000D356 Soapstone Texture as a deep tinting base if darker colors
	are desired.
Masonry, Concrete, Cement, Block	
All new surfaces must be cured according to the supplier's	Packaging
recommendations—usually about 30 days. Remove all form release and	116 fl. oz. / 3.43 l Pail
curing agents. Rough surfaces can be filled to provide a smooth	
surface. If painting cannot wait 30 days, allow the surface to cure 7 days	
and prime the surface with a quality concrete and masonry primer.	
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Trowel Applied Directions

Step 1. Pour Venetian Plaster, tinted as desired, into a drywall mud pan. Using a high quality, rounded corner trowel or scraper, apply Venetian Plaster to the surface in a thin skinning motion with the tool nearly parallel to the surface. Continue overlapping the plaster until you have spread a thin coat on the surface. Do not worry about completely covering the surface at this point; let some areas of the original wall show through. Keep your edges random to avoid leaving a pattern as you move across the wall. Allow the first coat to dry completely, approximately 4 hours. When plaster is evenly matte and lighter in color it is dry.

Step 2. Apply a second layer of Venetian Plaster. Hold the spatula at a 90° angle and skim the surface, filling recessed areas, leveling and smoothing as you apply. If more depth or texture is desired, repeat with a third or fourth coat. Let dry between additional coats. Step 3. Once the final coat is dry, burnish the surface with a clean, bare steel trowel to create a polished, glossy sheen. If a high gloss effect is desired, burnish the final coat of Venetian Plaster while it is still slightly damp. This step will also highlight the ridges and patterns as well as intensify the color. Hold the trowel almost flat against the wall and rub in an arching motion, applying pressure, until the desired high polish is achieved. If water resistance is required, apply 1-2 coats of Lifestyle Finishes Protective Sealing Wax, using a trowel or rag applying in thin layers. Wax may slightly darken the color.

Roller Applied Directions

Step 1. Roll Venetian Plaster on the wall using a 9/16" microfiber roller. Apply in random curving motions for a thin, even coat with random organic patterning. Work in sections that allow for back troweling within 10 minutes. While still wet, take a trowel and smooth Venetian Plaster in random curving motions to create a smooth or relatively smooth basecoat. Allow the first coat to dry completely. Step 2. To create the pattern coat, apply small "comma" or "amoeba" shaped, textural patterns using short curving motions with the mini sea sponge roller. Immediately flatten or knockdown with the rounded edge trowel or scraper to create a very thin old world pattern. Keep these shapes 1/16" - 1/32" thick. Allow the second coat to dry completely.

Step 3. Inspect the surface for any rough spots or contaminants. For best results, lightly rub the surface with 2000 grit sandpaper. Apply a third and final tight, skim coat of Venetian Plaster to fill in any recessed areas, creating a smooth finish on the surface. Tight short, random swipes are best. Allow to dry completely. In some cases a fourth, "paper thin" skim coat is required to achieve the desired smooth finish. Allow to dry completely.

Step 4. Once the final coat is dry, burnish the surface with a clean, bare steel trowel to create a polished, glossy sheen. If a high gloss effect is desired, burnish the final coat of Venetian Plaster while it is still slightly damp. This step will also highlight the ridges and patterns as well as intensify the color. Hold the trowel almost flat against the wall and rub in an arching motion, applying pressure, until the desired high polish is achieved. If water resistance is required, apply 1-2 coats of Lifestyle Finishes Protective Sealing Wax, using a trowel or rag applying in thin layers. Wax may slightly darken the color.

Spray Applied Directions

Step 1. Apply an even coat of Venetian Plaster at no more than 12 mils wet. Any heavier and the product will develop fine cracks which may show through the final coats.

While still wet, take a trowel and smooth Venetian Plaster in random curving motions to create a smooth or relatively smooth basecoat. Allow the first coat to dry completely. **Step 2.** Apply a second coat using the same method. Allow the second coat to dry completely.

Step 3. Inspect the surface for any rough spots or contaminants. For best results, lightly rub the surface with 2000 grit sandpaper. Apply an additional coat if needed to provide a smoother surface. Allow to dry completely.

Step 4. Once the final coat is dry, burnish the surface with a clean, bare steel trowel to create a polished, glossy sheen. If a high gloss effect is desired, burnish the final coat of Venetian Plaster while it is still slightly damp. This step will also highlight the ridges and patterns as well as intensify the color. Hold the trowel almost flat against the wall and rub in an arching motion, applying pressure, until the desired high polish is achieved. If water resistance is required, apply 1-2 coats of Lifestyle Finishes Protective Sealing Wax, using a trowel or rag applying in thin layers.

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Airless Spray:

Tip Size	
Pressure	2400 psi

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Physical/Performance Property	Test Method	Typical Result
Weight Per Gallon	Gardner Cup	12.09 lbs
Specific Gravity	Calculated	1.45
Typical Weight Solids	Calculated	56%
Typical Volume Solids	Calculated	35%
Consistency/Appearance	Visual Observation	White Textural Paste
pH (initial)	pH Meter	8.7 – 9.3
Viscosity	Brookfield RVT	10,000-25,000 cP (spindle 7, 100 rpms)
Odor	Subjective	Slight ammonia
Gloss/Sheen	Glossmeter	Unburnished: 5-10 (85 degrees)
Gloss/Sheen	Glossmeter	Burnished: 85-105 (85 degrees)
Base Polymer	Known	100% Acrylic
Flash Point	Closed Cup	None (water based)
Freeze/Thaw Stability	Lab Test	Pass: 5 Cycles
Shelf Life	Lab Test	Expect 2 Years @ 77° F
Storage Conditions	Recommendation	Cool/Dry, Avoid Freezing/Heat
Application Temperature	Recommendation	50° F to 90° F (best results)
Paintability	Recommendation	Excellent @ 4 – 6 hrs. drying
Application Thinner	Recommendation	Thins with water
Clean Up	Recommendation	Warm, soapy water
Coverge Per Gallon	Recommendation	Highly dependent on application technique and number of layers. Approx.50-250 sq.ft./gal.

Environmental & Transportation Information

VOC: < 50 g/l Not RCRA Hazardous for disposal Not Dangerous Goods for shipping via any mode

SEE SDS FOR ADDITIONAL INFORMATION

LIMITED WARRANTY

In the unlikely event of product failure, and determination by GOLDEN that product did not meet intended quality or published specifications, GOLDEN will, at its discretion, either replace the product or refund the purchase price as the customer's sole remedy. GOLDEN expressly disclaims liability for incidental and consequential damages, to the extent allowed by law.

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